Livestock Trailer Installation Instructions

Commonly used Rumber boards for livestock trailers are 9102, 9104, and 9108.

1. Rumber boards require a maximum of 12" centers. Measure from center of cross member to center of cross member to get correct center distance.

2. Rumber flooring may be mounted either perpendicular or parallel to the long axis of the trailer. If using tongue & groove, make sure it’s tightly engaged.

3. With a 7/32" bit, drill 2 pilot holes in each end of the board 1" from each edge. Install using 12-24 x 2-1/4" self-tapping screws. Countersink all screws.

4. Drill 2 pilot holes and insert 2 screws in each cross member 1" from edge or at a maximum of every other cross member. Countersink all screws.

5. It is very important to leave a gap of 3/16" – 1/2" at each end of the frame to allow for thermal expansion.

Still need help?

Call us at 1-877-RUMBER1
(1-877-786-2371)
Livestock Cleated Floor Trailer Installation Instructions

Commonly used Rumber boards for livestock cleated floor trailers are 9408.

1. Rumber boards require a maximum of 12” centers. Measure from center of cross member to center of cross member to get correct center distance.

2. Rumber flooring may be mounted either perpendicular or parallel to the long axis of the trailer. If using tongue & groove, make sure it’s tightly engaged.

3. With a 7/32” bit, drill 2 pilot holes in each end of the board 1” from each edge. Install using 12-24 x 2-1/4” self-tapping screws. Countersink all screws.

4. Drill 2 pilot holes and insert 2 screws in each cross member 1” from edge or at a maximum of every other cross member. Countersink all screws.

5. It is very important to leave a gap of 3/16” – 1/2” at each end of the frame to allow for thermal expansion.

Still need help?

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Horse Trailer
Installation Instructions

Commonly used Rumber boards for horse trailers are 9102.

1. Rumber boards require a maximum of 12” centers. Measure from center of cross member to center of cross member to get correct center distance.

2. Rumber flooring may be mounted either perpendicular or parallel to the long axis of the trailer. If using tongue & groove, make sure it’s tightly engaged.

3. With a 7/32” bit, drill 2 pilot holes in each end of the board 1” from each edge. Install using 12-24 x 2-1/4” self-tapping screws. Countersink all screws.

4. Drill 2 pilot holes and insert 2 screws in each cross member 1” from edge or at a maximum of every other cross member. Countersink all screws.

5. It is very important to leave a gap of 3/16” – 1/2” at each end of the frame to allow for thermal expansion.

Still need help?

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1-877-RUMBER1
(1-877-786-2371)
Commonly used Rumber boards for utility trailers are 9104, 9402, 9404, 9406, 9410, and 9412.

1. Rumber boards require a maximum of 12” centers. Measure from center of cross member to center of cross member to get correct center distance.

2. Rumber flooring may be mounted either perpendicular or parallel to the long axis of the trailer. If using tongue & groove, make sure it’s tightly engaged.

3. With a 7/32” bit, drill 2 pilot holes in each end of the board 1” from each edge. Install using 12-24 x 2-1/4” self-tapping screws. Countersink all screws.

4. Drill 2 pilot holes and insert 2 screws in each cross member 1” from edge or at a maximum of every other cross member. Countersink all screws.

5. It is very important to leave a gap of 3/16” – 1/2” at each end of the frame to allow for thermal expansion.

Still need help?

Call us at

1-877-RUMBER1

(1-877-786-2371)
Heavy Equipment Under 40 Tons
Installation Instructions

Commonly used Rumber boards for heavy equipment trailers under 40 tons are 9402, 9404, 9406, 9410, and 9412.

1. Rumber boards require a maximum of 12” centers. Measure from center of cross member to center of cross member to get correct center distance.

2. Rumber flooring may be mounted either perpendicular or parallel to the long axis of the trailer. If using tongue & groove, make sure it’s tightly engaged.

3. With a 7/32” bit, drill 2 pilot holes in each end of the board 1” from each edge. Install using 12-24 x 2-1/4” self-tapping screws. Countersink all screws.

4. If using 9402, 9404, or 9406, drill 2 pilot holes and insert 2 screws in each cross member 1” from edge or at a maximum of every other cross member. Countersink all screws.

5. If using 9410 or 9412, drill 3 pilot holes and insert 3 screws at a maximum of every other cross member. 2 screws will be 1” from edge and 1 will be centered. Countersink all screws.

6. It is very important to leave a gap of 3/16” – 1/2” at each end of the frame to allow for thermal expansion.
Commonly used Rumber boards for heavy equipment trailers 40 tons & over are **9402, 9404, 9406, 9410, and 9412**.

1. Rumber boards require a maximum of **9” centers**. Measure from center of cross member to center of cross member to get correct center distance.

2. Rumber flooring may be mounted either **perpendicular** or **parallel** to the long axis of the trailer. If using tongue & groove, make sure it’s tightly engaged.

3. With a **7/32” bit**, drill 2 pilot holes in each end of the board 1” from each edge. Install using **12-24 x 2-1/4” self-tapping screws**. Countersink all screws.

4. If using **9402, 9404, or 9406**, drill 2 pilot holes and insert 2 screws in each cross member 1” from edge or at a maximum of every other cross member. Countersink all screws.

5. If using **9410 or 9412**, drill 3 pilot holes and insert 3 screws at a maximum of every other cross member. 2 screws will be 1” from edge and 1 will be centered. Countersink all screws.

6. It is very important to **leave a gap of 3/16” – 1/2”** at each end of the frame to allow for thermal expansion.
Commonly used Rumber boards for truck beds are 9102 and 9104.

1 Rumber boards require a maximum of 12” centers. Measure from center of cross member to center of cross member to get correct center distance.

2 Rumber flooring may be mounted either perpendicular or parallel to the long axis of the trailer. If using tongue & groove, make sure it’s tightly engaged.

3 With a 7/32” bit, drill 2 pilot holes in each end of the board 1” from each edge. Install using 12-24 x 2-1/4” self-tapping screws. Countersink all screws.

4 Drill 2 pilot holes and insert 2 screws in each cross member 1” from edge or at a maximum of every other cross member. Countersink all screws.

5 It is very important to leave a gap of 3/16” – 1/2” at each end of the frame to allow for thermal expansion.

Still need help?

Call us at

1-877-RUMBER1

(1-877-786-2371)