

## **SOUTHWESTERN LABORATORIES**

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## Coefficient of Thermal Expansion

ASTM D696 "Coefficient of Linear Thermal Expansion of Plastics Between -30°C and +30°C with a vitreous Silica Dilatometer"

Measurements were made using a calibrated dial caliper. The length of the sample is measured at ambient conditions, and then again at  $-30^{\circ}$ C ( $-22^{\circ}$ F) and  $+30^{\circ}$ C ( $86^{\circ}$ F). Calculations in D696 are used to determine the value. An alcohol and liquid nitrogen bath was used to lower the temperature of the sample to  $-30^{\circ}$ C. After measuring, the sample is placed within a water bath at  $+30^{\circ}$ C, and measured again once temperature stabilizes.

Sample	Coefficient of Thermal Expansion (in./in. °C)
1	5.5 x 10 <sup>-5</sup>
2	7.4 x 10 <sup>-5</sup>
3	5.5 x 10 <sup>-5</sup>